

UNLESS OTHERWISE SPECIFIED MANUFACTURE PER ALLEN INSTITUTE WORKMANSHIP STANDARD

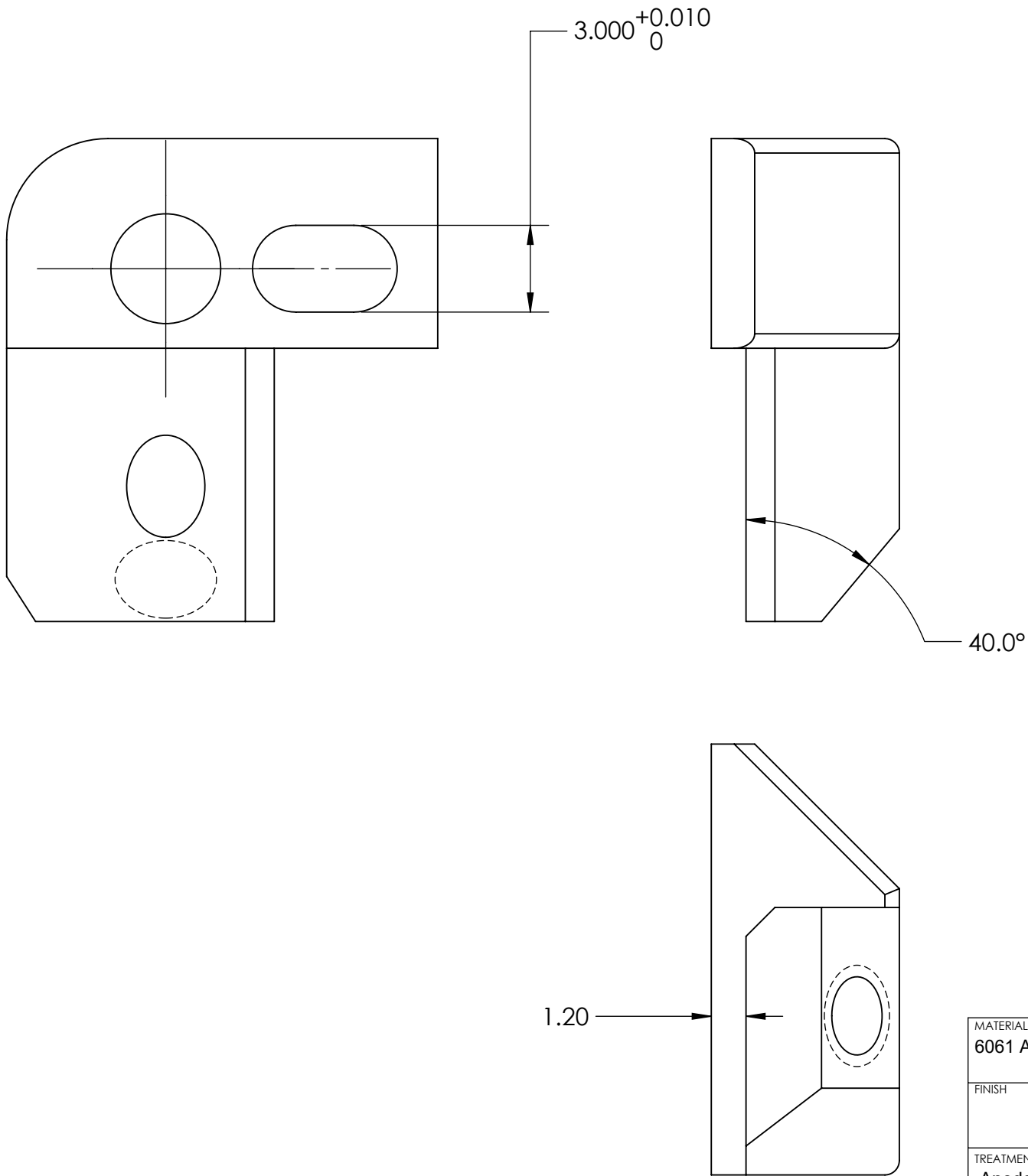
MINIMUM CONTENT DRAWING. MANUFACTURE TO 3D MODEL WITHIN +/- 0.25mm UNLESS OTHERWISE SPECIFIED. REFER TO 3D MODEL FOR UNSPECIFIED DIMENSIONS.

D

C

B

A



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MATERIAL 6061 Alloy	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: DECIMAL ± .10 ANGULAR: MACH ± 2°	PROPRIETARY AND CONFIDENTIAL. CONTACT ALLEN INSTITUTE FOR RULES REGARDING HANDLING		ALLEN INSTITUTE		615 Westlake Ave N Seattle, WA 98109, USA Phone: +1-206-548-7000 www.alleninstitute.org	
FINISH		TITLE: Headframe Clamp Setscrew Cap					
TREATMENT Anodize	BREAK ALL EDGES .5 MAX INTERPRET PER ASME Y14.5-2018 MAX ROUGHNESS 1.6 micrometers	DRAWN alex.cahoon	DATE 10/16/2023	SIZE B	DWG. NO. 0304-400-02		REV A
COLOR Black		THIRD ANGLE PROJECTION		DO NOT SCALE DRAWING		SCALE: 5:1	WEIGHT (g):2.19