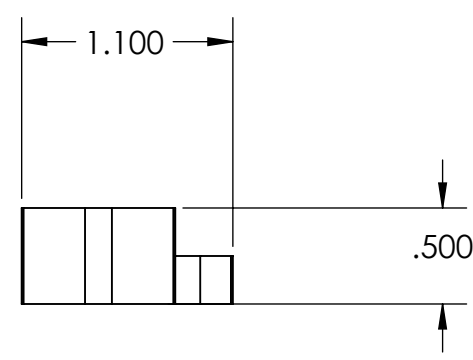
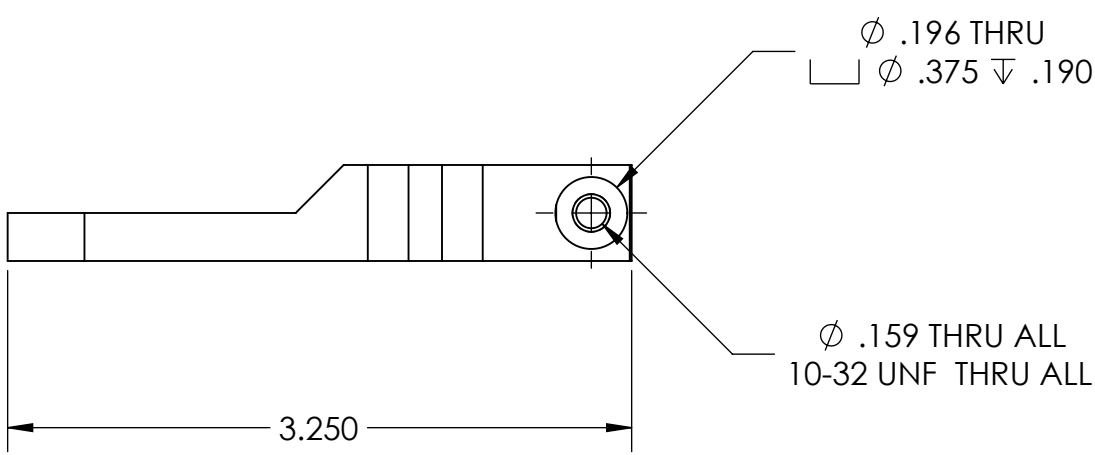
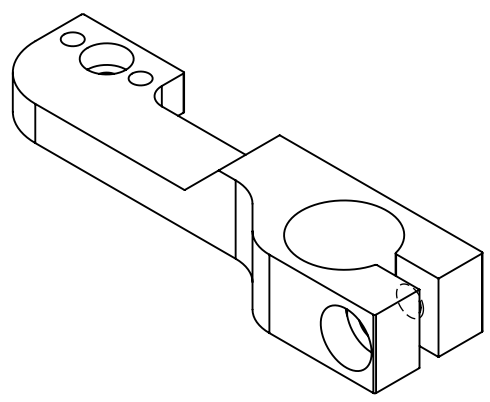
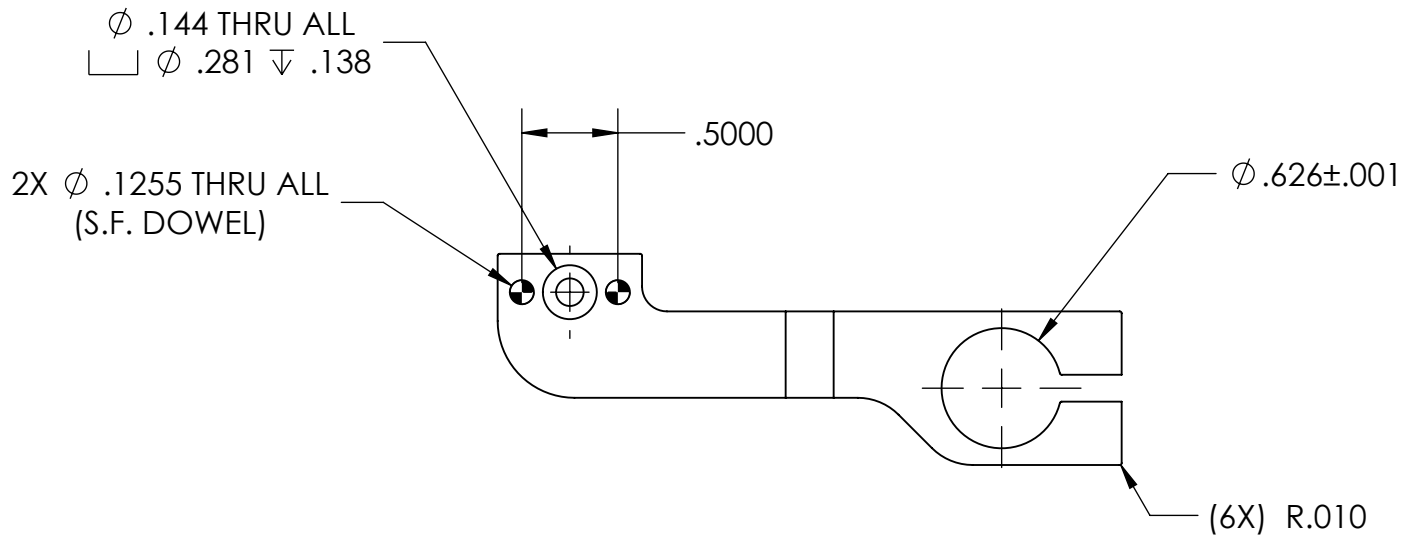


UNLESS OTHERWISE SPECIFIED MANUFACTURE PER ALLEN INSTITUTE WORKMANSHIP STANDARD

MINIMUM CONTENT DRAWING. MANUFACTURE TO 3D MODEL WITHIN +/- 0.010" UNLESS OTHERWISE SPECIFIED. REFER TO 3D MODEL FOR UNSPECIFIED DIMENSIONS.



MATERIAL 6061 Alloy	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/64 DECIMAL ANGULAR: MACH ± 2° .XXXX ± .0005 .XXX ± .005 .XX ± .010 .X ± .030  BREAK ALL EDGES .02 MAX INTERPRET PER ASME Y14.5-2018 MAX ROUGHNESS: 63 MICROINCH	PROPRIETARY AND CONFIDENTIAL. CONTACT ALLEN INSTITUTE FOR RULES REGARDING HANDLING		ALLEN INSTITUTE			615 Westlake Ave N Seattle, WA 98109, USA Phone: +1-206-548-7000 www.alleninstitute.org	
FINISH		TITLE: Relocator Block						
TREATMENT ANODIZE		DRAWN ken.stumpe	DATE 11/21/2023	SIZE B	DWG. NO. 0111-400-21		REV A	
COLOR CLEAR		THIRD ANGLE PROJECTION		DO NOT SCALE DRAWING		SCALE: 1:1	WEIGHT (lb):0.055	SHEET 1 OF 1