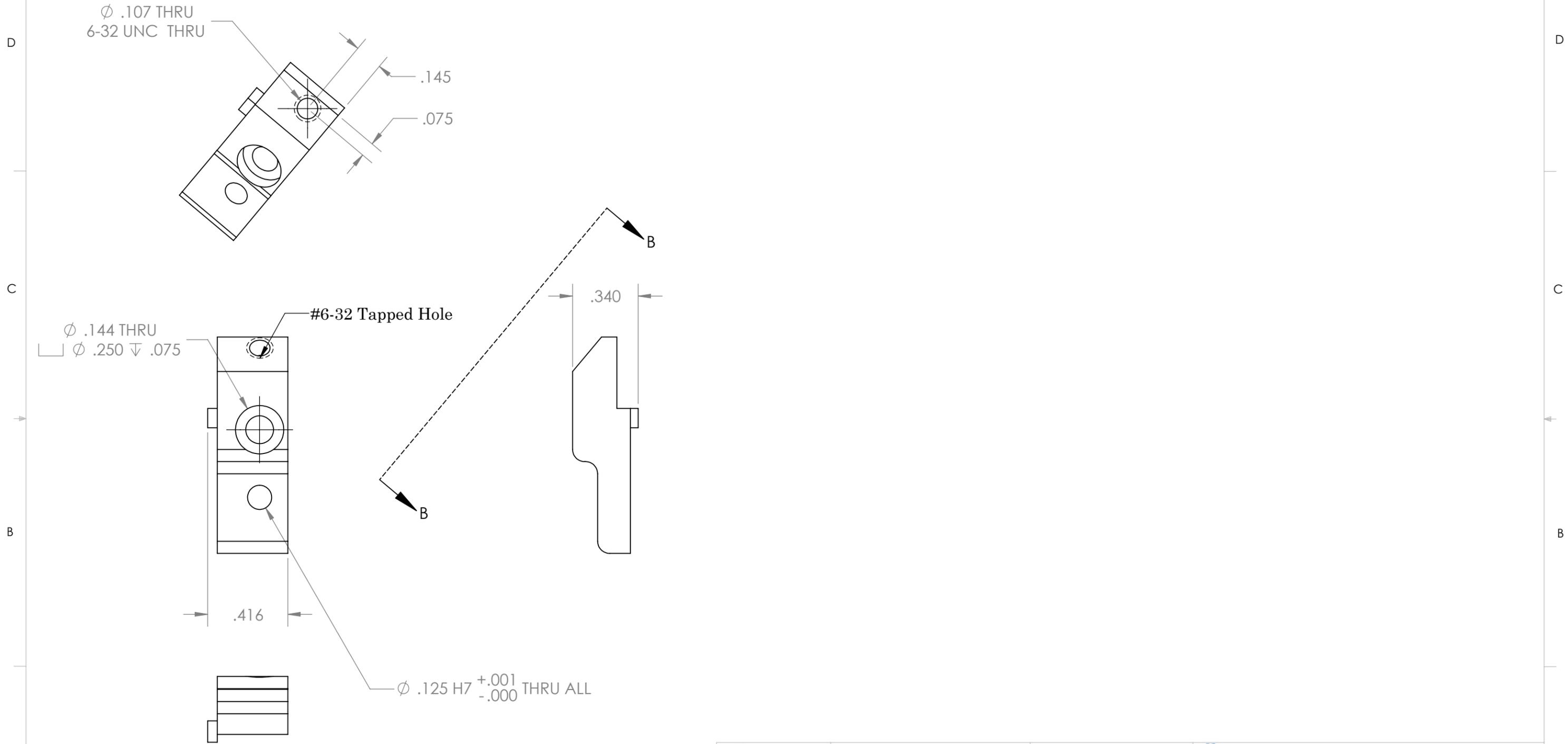


UNLESS OTHERWISE SPECIFIED MANUFACTURE PER ALLEN INSTITUTE WORKMANSHIP STANDARD

REVISIONS			
REV.	DESCRIPTION	DATE	APRVD



MATERIAL <b>6061 Alloy</b>	<p>UNLESS OTHERWISE SPECIFIED:</p> <p>DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES: FRACTIONAL <math>\pm 1/64</math> DECIMAL .XXXX <math>\pm .0005</math> .XXX <math>\pm .005</math> .XX <math>\pm .010</math> .X <math>\pm .030</math></p> <p>ANGULAR: MACH <math>\pm 2^\circ</math></p> <p>BREAK ALL EDGES .02 MAX INTERPRET PER ASME Y14.5-2009 MAX ROUGHNESS: 63 MICRORINCH</p> <p>THIRD ANGLE PROJECTION </p>	<p>PROPRIETARY AND CONFIDENTIAL CONTACT ALLEN INSTITUTE FOR RULES REGARDING HANDLING</p>		<p>615 Westlake Ave N Seattle, WA 98109 USA Phone 206-548-7000 www.alleninstitute.org</p>	
FINISH <b>BLACK ANODIZE</b>		<p>DRAWN <i>davidsu</i></p>	<p>DATE 4/25/2017</p>	<p>TITLE: <b>TOP CLAMP, 2p, BEHAVIOR, ISI, SPD</b></p>	
TREATMENT <b>N/A</b>		<p>APPROVED</p>	<p>DATE</p>		
COLOR <b>BLACK</b>		<p>COMMENTS:</p>	<p>SIZE <b>B</b></p>	<p>DWG. NO. <b>0160-300-10</b></p>	<p>REV <b>A</b></p>
		<p>DO NOT SCALE DRAWING</p>	<p>SCALE: 2:1</p>	<p>WEIGHT (lb): 0.010.01</p>	<p>SHEET 1 OF 1</p>