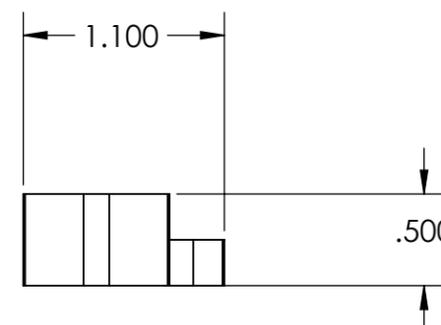
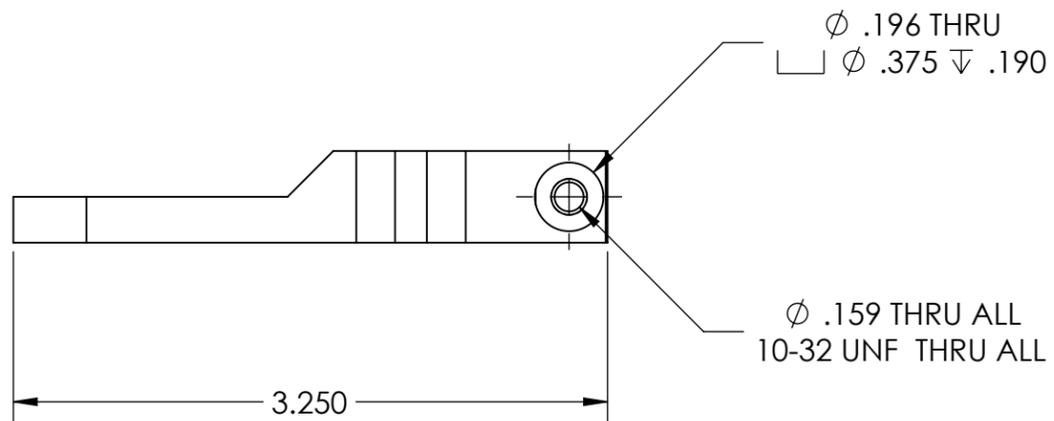
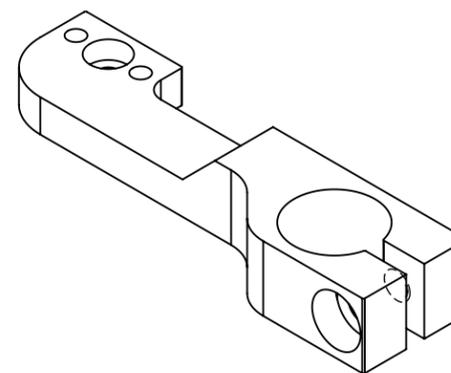
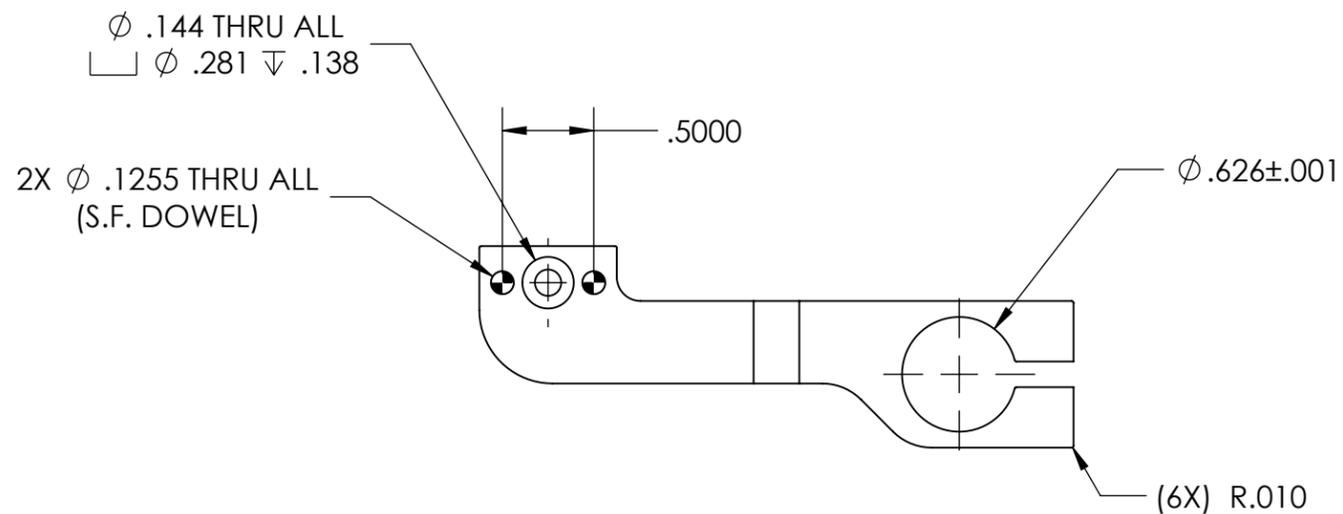


UNLESS OTHERWISE SPECIFIED MANUFACTURE PER ALLEN INSTITUTE WORKMANSHIP STANDARD

MINIMUM CONTENT DRAWING. MANUFACTURE TO 3D MODEL WITHIN +/- 0.010" UNLESS OTHERWISE SPECIFIED. REFER TO 3D MODEL FOR UNSPECIFIED DIMENSIONS.



MATERIAL <b>6061 Alloy</b>	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: DECIMAL .XXXX ± .0005 .XXX ± .005 .XX ± .010 .X ± .030 FRACTIONAL ± 1/64 ANGULAR: MACH ± 2°	PROPRIETARY AND CONFIDENTIAL. CONTACT ALLEN INSTITUTE FOR RULES REGARDING HANDLING		ALLEN INSTITUTE		615 Westlake Ave N Seattle, WA 98109, USA Phone: +1-206-548-7000 www.alleninstitute.org	
FINISH		TITLE: <b>Relocator Block</b>					
TREATMENT <b>ANODIZE</b>	BREAK ALL EDGES .02 MAX INTERPRET PER ASME Y14.5-2018 MAX ROUGHNESS: 63 MICROINCH	DRAWN <i>ken.stumpe</i>	DATE 11/21/2023	SIZE <b>B</b>	DWG. NO. <b>0111-400-21</b>	REV <b>A</b>	
COLOR <b>CLEAR</b>		THIRD ANGLE PROJECTION		DO NOT SCALE DRAWING	SCALE: 1:1	WEIGHT (lb): 0.055	SHEET 1 OF 1