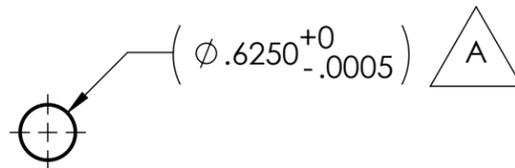


UNLESS OTHERWISE SPECIFIED MANUFACTURE PER ALLEN INSTITUTE WORKMANSHIP STANDARD

MINIMUM CONTENT DRAWING. MANUFACTURE TO 3D MODEL WITHIN +/- 0.010" UNLESS OTHERWISE SPECIFIED. REFER TO 3D MODEL FOR UNSPECIFIED DIMENSIONS.

 PART MAY BE MADE FROM ALTERNATE SOURCE STOCK AS LONG AS DIAMETER TOLERANCE IS EQUIVALENT



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MMC_9063K171	Modified McMaster-9063K179 Turned Down	1



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MATERIAL 7075 Aluminum	<i>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES</i> TOLERANCES: FRACTIONAL ± 1/64 DECIMAL ANGULAR: MACH ± 2° .XXXX ± .0005 .XXX ± .005 .XX ± .010 .X ± .030	<i>PROPRIETARY AND CONFIDENTIAL. CONTACT ALLEN INSTITUTE FOR RULES REGARDING HANDLING</i>		ALLEN INSTITUTE <small>615 Westlake Ave N Seattle, WA 98109, USA Phone: +1-206-548-7000 www.alleninstitute.org</small>		
FINISH CLEAR ANODIZE		TITLE: Modified McMaster-9063K179 Turned Down				
TREATMENT	BREAK ALL EDGES .02 MAX INTERPRET PER ASME Y14.5-2018 MAX ROUGHNESS: 63 MICROINCH	DRAWN <i>ken.stumpe</i>	DATE 11/21/2023	SIZE B	DWG. NO. 0111-400-17	REV A
COLOR		THIRD ANGLE PROJECTION		DO NOT SCALE DRAWING	SCALE: 1:2	WEIGHT (lb):