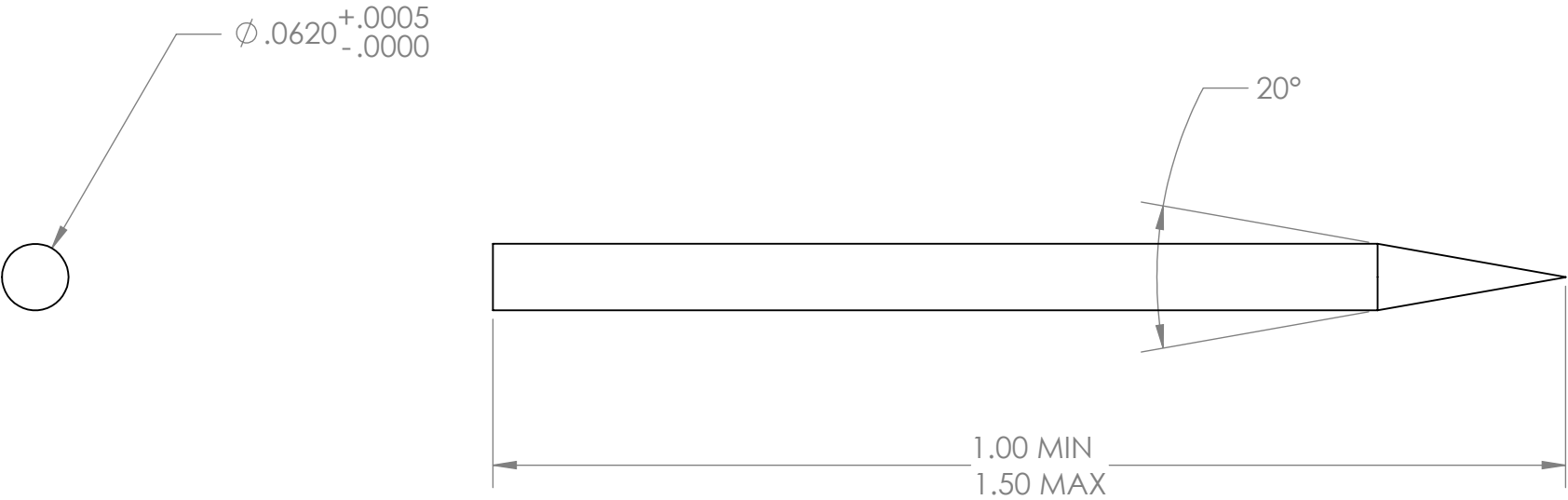



UNLESS OTHERWISE SPECIFIED MANUFACTURE PER  
ALLEN INSTITUTE WORKMANSHIP STANDARD

1. MAKE FROM TOOL STEEL, MACHINISTS CHOICE ON EXACT ALLOY
2. MCMASTER CARR ROD 4347T31 ACCEPTABLE
3. MIN HARDNESS Rc50



MATERIAL AISI Type A2 Tool Steel	UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/64$ DECIMAL ANGULAR: MACH $\pm 2^\circ$  .XXXX $\pm .0005$ .XXX $\pm .005$ .XX $\pm .010$ .X $\pm .030$  BREAK ALL EDGES .02 MAX INTERPRET PER ASME Y14.5-2009 MAX ROUGHNESS: 63 MICROINCH  THIRD ANGLE PROJECTION	PROPRIETARY AND CONFIDENTIAL. CONTACT ALLEN INSTITUTE FOR RULES REGARDING HANDLING		 <div>ALLEN INSTITUTE for BRAIN SCIENCE <i>Fueling Discovery</i></div>	615 Westlake Ave N Seattle, WA 98109 USA Phone 206-548-7000 www.alleninstitute.org		
FINISH N/A		DRAWN T. Siuda	DATE 12/16/2015		TITLE: Stylus, Surgical Tooling		
TREATMENT N/A		APPROVED	DATE	COMMENTS:	SIZE B	DWG. NO. 0111-000-05	REV A
COLOR N/A					SCALE: 4:1	WEIGHT (lb): 0.000.00	SHEET 1 OF 1